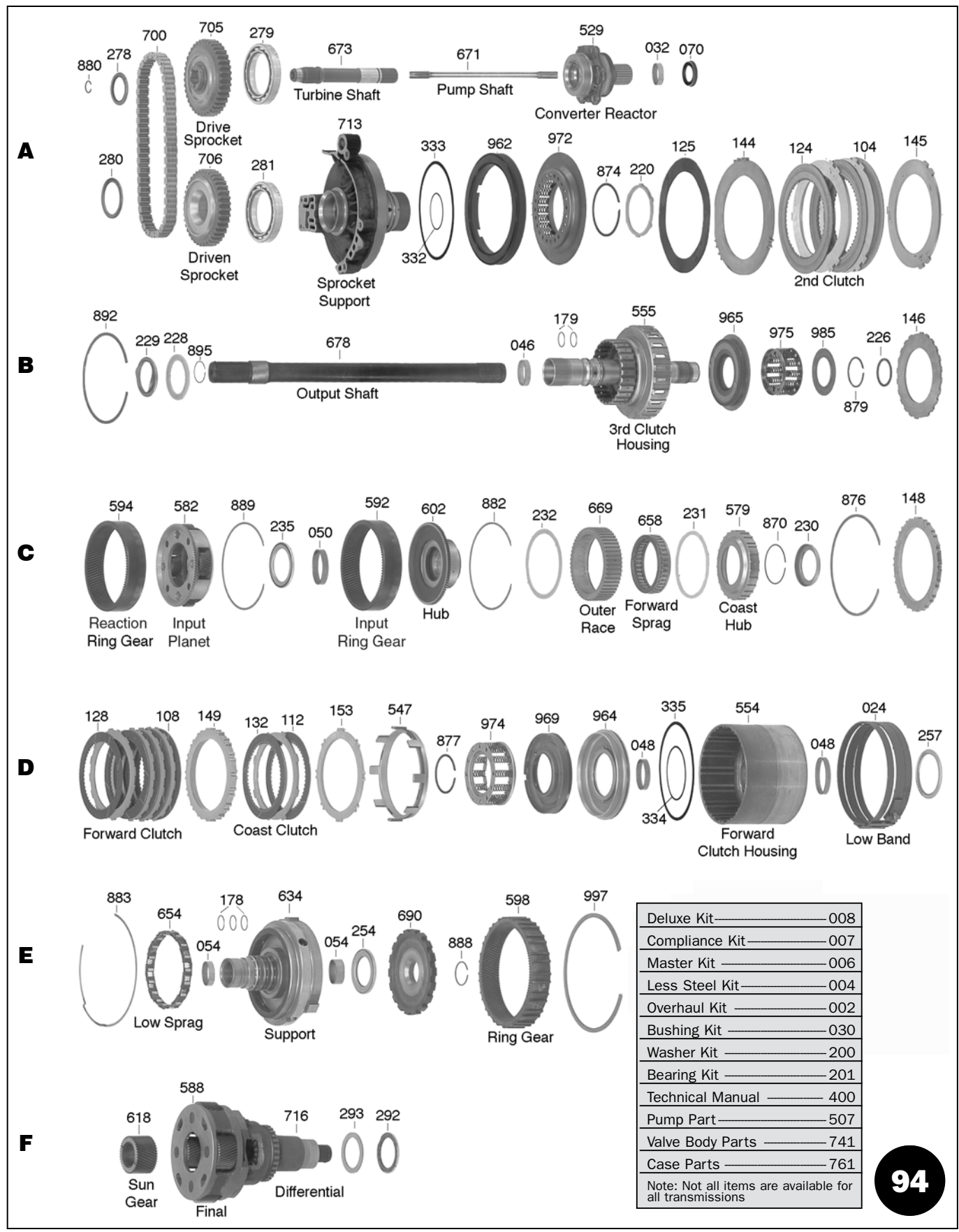


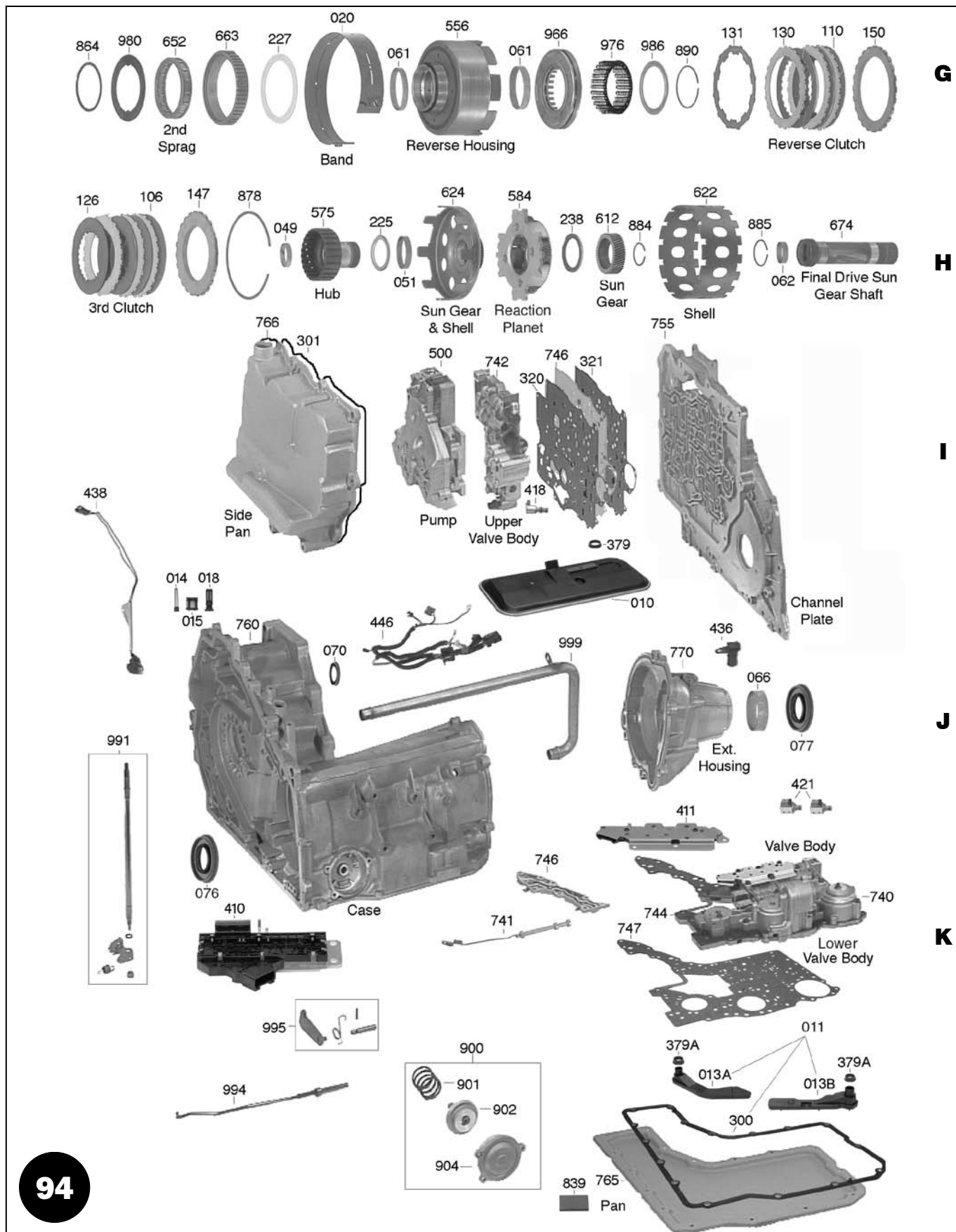
**4T80E (MH1)  
ELECTRONIC**

**4 SPEED  
FWD**



**4 SPEED  
FWD**

**4T80E (MH1)  
ELECTRONIC**



4T80E

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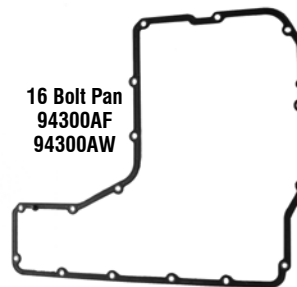
# 4T80E (MH1) ELECTRONIC

# 4 SPEED FWD



Under Side Cover  
94010A

1993-Up  
General Motors  
Cadillac :  
Allante  
Seville STS  
Eldorado



16 Bolt Pan  
94300AF  
94300AW



Left Scavenger  
94013A



Right Scavenger  
94013B

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>DELUXE KITS (SUPER KITS)</b>					
008E	4T80E (Bonded Gasket) .....	1	93-94	94008AW	K8300-R
008E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	95-Up	94008BW	K8300A-R
<b>COMPLIANCE KITS (CALIFORNIA KITS)</b>					
007E	4T80E (Bonded Gasket) .....	1	93-94	94007AW	N/A
007E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	95-Up	94007BW	N/A
<b>MASTER OVERHAUL KITS (WITH STEELS)</b>					
006E	4T80E (Bonded Gasket) .....	1	93-94	94006AW	K8300
006E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	95-Up	94006BW	K8300A
<b>LESS STEEL KITS</b>					
004E	4T80E (Bonded Gasket) .....	1	93-94	94004AW	K8300-LS
004E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	95-Up	94004BW	K8300A-LS
<b>OVERHAUL KITS (W/ RINGS &amp; SEALS)</b>					
002E	4T80E (Bonded Gasket) (03-Up, purchase VB Separator Plates 94322D).....	1	93-Up	94002AW	K83900
002E	4T80E (Bonded Gasket) (w/o Bonded VB Separator Plates) .....	1	93-Up	94002CW	K83900H
<b>FILTER KITS</b>					
011	Filter Kit - Includes L & R Scavenger Filters & Pan Gasket .....	1	93-Up	94011	FK83801
<b>FILTERS</b>					
010I	Under Side Cover .....	1	93-Up	94010A	83800
013K	Left Scavenger.....	1	93-Up	94013A	83801
013K	Right Scavenger.....	1	93-Up	94013B	83802
014J	Pump Pressure Screen (in Valve Body).....	1	93-Up	74014A	61711
015J	EPC Solenoid (in Valve Body) .....	1	93-Up	34018	34713B
018J	Shift Solenoid (in Valve Body between 2 Shift Solenoids).....	1	93-Up	94018A	83712B
<b>BANDS</b>					
<b>Prefix Key: B = Borg Warner, A = OEM (Exc BW), N = All Other New, R = Relined</b>					
020G	Overdrive (Front, Flex) .....	1	93-Up	94020A	83700
024D	Low/ Reverse (Double Wrap).....	1	93-Up	94024A	83701
<b>BUSHINGS</b>					
030E	Bushing Kit .....	1	93-Up	94030A	K83901
034	Bushing, Converter .....	1	93-Up	94034	83001

**4 SPEED  
FWD**

**4T80E (MH1)  
ELECTRONIC**

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>METAL CLAD SEALS</b>					
070J	Front Converter Housing.....	1	93-Up	94070A	83200
071	Turbine Shaft in Channel Plate (Double Lip) .....	1	93-Up	94071	83206
072	Manual Shaft.....	1	93-Up	84072A	51202A
076J	Right Axle .....	1	93-Up	94076A	83201
077J	Left Axle .....	1	93-Up	94077A	83201A
080	Drive Sprocket (In Channel Plate) (Teflon Lip) .....	1	93-Up	94080	83205
081	Seal, Rear Sun Gear .....	1	93-Up	94081	83207
<b>FRICITION PLATES</b>					
104A	2nd Clutch (.081") .....	3-4	93-94	94104A	83100
104A	2nd Clutch (.071") .....	4	95-Up	94104B	83100A
106H	3rd Clutch.....	4	93-Up	94106A	83104
108D	Forward .....	5	93-Up	94108A	83106
110G	Reverse .....	3	93-Up	94110A	83103
112D	Coast (51 T) .....	2	93-94	94112A	83108
112D	Coast (53 T) .....	2	95-Up	94112B	83108A
<b>STEEL PLATES</b>					
124A	2nd Clutch (.091") .....	2-3	93-94	94124A	83101
124A	2nd Clutch (.081") .....	3	95-Up	94124B	83101A
126H	3rd Clutch.....	3	93-Up	94126A	83105
128D	Forward .....	4	93-Up	94128A	83107
130G	Reverse .....	3	93-Up	94130A	83102
131G	Reverse (Cushion - Waved).....	1	98-Up	94131	83714N
132D	Coast.....	1	93-Up	94132A	83109
<b>PRESSURE PLATES</b>					
<b>Prefix Key: D = OEM, A = New Aftermarket, R = Remanufactured</b>					
144A	2nd Clutch (Apply) Flat (.175") .....	1	1994	94144C	83714H
144A	2nd Clutch (Apply) Flat (.205") .....	1	1994	94144B	83714K
144A	2nd Clutch (Apply) Stepped (.185") .....	1	1993	94144A	83714
145A	2nd Clutch (Backing) Flat (.175").....	1	95-Up	94145A	83714A
145A	2nd Clutch (Backing) Flat (.235").....	1	1994	94145AA	83714L
145A	2nd Clutch (Backing) Stepped (.270") .....	1	95-Up	94145B	83714J
146B	3rd Clutch (Apply) Flat .....	1	93-Up	94146A	83714C
147H	3rd Clutch (Backing) Stepped.....	1	93-Up	94147A	83714D
148C	Forward Clutch (Apply) .....	1	93-Up	94148A	N/A
149D	Forward (Apply) (.435") .....	1	94-Up	94149A	83714G
149D	Forward (Backing) (7.2mm) .....	1	93-Up	94149B	83716
149D	Forward (Backing) (7.5mm) .....	1	93-Up	94149C	83716A
149D	Forward (Backing) (7.8mm) .....	1	93-Up	94149CA	83716B
149D	Forward (Backing) (8.0mm) .....	1	93-Up	94149D	83716C
149D	Forward (Backing) (8.3mm) .....	1	93-Up	94149E	83716D
149D	Forward (Backing) (8.5mm) .....	1	93-Up	94149EA	83716E
149D	Forward (Backing) (9.0mm) .....	1	93-Up	94149F	83716G
149D	Forward (Backing) (9.3mm) .....	1	93-Up	94149H	83716H
150G	Reverse (Apply) (.200") (5.0mm).....	1	93-98	94150	83715B
150G	Reverse (Apply) (.230") (5.7mm).....	1	98-Up	94150A	83714B
150G	Reverse (Backing) (4.4mm) .....	1	93-98	94150B	83715
150G	Reverse (Backing) (4.9mm) .....	1	93-98	94150C	83715A
150G	Reverse (Backing) (5.0mm) .....	1	93-98	94150	83715B
150G	Reverse (Backing) (5.2mm) .....	1	98-Up	94150D	83715E
150G	Reverse (Backing) (6.0mm) .....	1	98-Up	94150E	83715F
153D	Coast Clutch (Apply) (.210").....	1	93-Up	94153	83714E
153D	Coast Clutch (Backing) (.435").....	1	93-Up	94149A	83714G

4T80E

**4T80E (MH1)  
ELECTRONIC**

**4 SPEED  
FWD**

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>SEALING RINGS</b>					
175E	Ring Kit.....	1	93-Up	94175A	K83903
<b>THRUST WASHERS</b>					
200E	Washer Kit .....	1	93-Up	94200	K83400
220A	2nd Clutch .....	1	93-Up	94220	83402
226B	3rd Clutch Hub.....	1	93-Up	94226	83405
227G	Reverse Drum to Sprag Race .....	1	93-Up	94227	83403
228B	Driven Sprocket Support to 3rd Drum (3.01mm) .....	1	93-Up	94228C	83404B
228B	Driven Sprocket Support to 3rd Drum (3.82mm) .....	1	93-Up	94228F	83404E
228B	Driven Sprocket Support to 3rd Drum (4.75mm) .....	1	93-Up	94228K	83404H
<b>BEARINGS</b>					
235C	Front Planet & Front Planet to Hub .....	2	93-Up	44211C	35400C
254E	Fwd Drum Support to Park Gear.....	1	93-Up	84238	66502
278A	Drive Sprocket .....	1	93-Up	44211C	35400C
292F	Differential Case.....	1	93-Up	44211C	35400C
<b>GASKETS &amp; O-RINGS</b>					
300K	Gasket, Bottom Pan (Fiber).....	1	93-Up	94300AF	13929F
300K	Gasket, Bottom Pan (Bonded) .....	1	93-Up	94300AW	13929R
301I	Gasket, Side Cover (Bonded).....	1	93-Up	94301W	13932
310	Gasket, Pump to Spacer (Secondary) .....	1	93-Up	94310A	N/A
320I	Gasket, Valve Body Plate to Case.....	1	93-Up	94320A	N/A
N.I.	Gasket Kit, Cover, Valve Body & Spacer .....	1	93-Up	94320CK	K13931
322I	Gasket, VB w/ Separator (1993 w/ FV3 & FV4) .....	1	1993	94322A	13512
320I	Gasket, VB w/ Separator (Stamp # 1193, Code FV4 Only) .....	1	1994	94322B	13512A
320I	Gasket, VB w/ Separator (Stamp # 5347 or 3957 & 94 FV3) .....	1	94-03	94322C	13512B
320I	Gasket, VB w/ Separator (Stamp # 5286) .....	1	03-Up	94322D	13512C
321I	Gasket, Valve Body to Valve Body Plate .....	1	93-Up	94321A	N/A
324	Gasket, Channel Plate (Outer) .....	1	93-Up	94324A	13933
325	Gasket, Channel Plate (Inner) .....	1	93-94	94325A	13937
325	Gasket, Channel Plate (Inner) .....	1	95-Up	94325B	13937A
348	Seal, Extension Housing to Case.....	1	93-Up	94348	13934
379I	Seal, Oil Filter .....	1	93-Up	94379	13949
379K	Seal, Scavenger Filters .....	2	93-Up	94379A	13950
<b>TECHNICAL MANUALS</b>					
400E	Tech Manual .....	1	93-Up	94400	83Y01
400E	Tech Manual, GM Transmission Guide .....	1	93-Up	94400A	N/A
<b>ELECTRICAL COMPONENTS</b>					
410K	Switch, Internal Mode (Manual Valve) .....	1	00-Up	94410	15D-328
411J	Manifold Pressure Switch & Range Sensor (PRNDL Switch) .....	1	93-99	94411A	15D-136
411J	Manifold Pressure Switch (Internal Mode Design) .....	1	00-04	94411B	15D-136A
425	Solenoid, Lock-Up (TCC) PWM .....	1	93-Up	74418E	5B-187
421J	Solenoid Kit, Shift (1-2, 2-3) (w/ Both Solenoids & Bracket) (Will Retro) (2-3 to 99) ..	1	93-Up	94421AK	5D-171K
421J	Solenoid, 1-2 Shift .....	1	93-Up	94421A	5D-171A
421J	Solenoid, 2-3 Shift .....	1	93-99	94421A	5D-171A
421J	Solenoid, 2-3 Shift (Internal Mode Design) .....	1	00-Up	94421B	5D-171B
431	Solenoid, EPC (2 Prong Connector at the Bottom) (Spade Terminal) .....	1	93-03	34435A	5D-152A
431	Solenoid, EPC (2 Prong Connector at the Side) (Molded Connector).....	1	04-Up	34435C	5D-152C
N.I.	Repair Kit, EPC Solenoid (Refill) w/o Tool Kits (Transgo) 4 Repairs.....	1	93-Up	T34435ARK	4L6-SOL-4
N.I.	Repair Kit, EPC Solenoid w/ Tool Kits (Transgo) 4 Repairs.....	1	93-Up	T34435RK	5A-152K
436J	Sensor, Vehicle Output Speed Sensor (VSS) .....	1	93-Up	94436A	20D-108
437	Sensor, Temperature.....	1	93-Up	94437A	20D-106

**4 SPEED  
FWD**

**4T80E (MH1)  
ELECTRONIC**

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>ELECTRICAL COMPONENTS (Cont.)</b>					
438J	Sensor, Input Speed (TSS) (1st Design Flat Bracket) .....	1	93-E96	94438A	20D-107
438J	Sensor, Input Speed (TSS) (2nd Design Bracket w/ Dimple) .....	1	L96-Up	94438AA	20D-107A
446J	Wire Harness, Dual Plug (6 & 8 Pin Connectors) (1.550" OD) .....	1	1993	94446A	35D-101
446J	Wire Harness, Single Plug (14 Pin Connector) (1.550" OD) .....	1	94-E96	94446B	35D-101A
446J	Wire Harness, Single Plug (14 Pin Connector) (1.425" OD) .....	1	L96-01	94446C	35D-101B
446J	Wire Harness, Internal Mode Switch Design (10 Pin Plug) .....	1	00-03	94446D	35D-101C
446J	Wire Harness Extension, Internal Mode Switch Design (10 Pin Plug) .....	1	00-03	94446E	35D-101E
446J	Wire Harness, Internal Mode Switch Design (8 Pin Plug) .....	1	04-05	94446F	35D-101F
446J	Wire Harness Extension, Internal Mode Switch Design (8 Pin Plug) .....	1	04-05	94446G	35D-101G
446J	Wire Harness, Internal Mode Switch Design (9 Pin Plug) .....	1	06-08	94446H	35D-101H
446J	Wire Harness Extension, Internal Mode Switch Design (9 Pin Plug) .....	1	06-08	94446J	35D-101J
<b>HARD PARTS</b>					
<b>Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured</b>					
<b>PUMPS</b>					
500I	Pump .....	1	93-Up	94500A	K83990
529A	Stator Support .....	1	93-Up	94529A	83969
<b>DRUMS &amp; HUBS</b>					
554D	Drum, Forward / Coast .....	1	93-Up	94554	83964
555B	Drum, 3rd Clutch .....	1	93-Up	94555	83999
556G	Drum, Reverse (3 Clutch) w/o Sprag .....	1	93-Up	94556A	83926
564D	Piston Kit, Forward Clutch .....	1	93-Up	94564	N/A
566G	Piston Kit, Reverse Clutch .....	1	93-Up	94566	N/A
575H	Hub, 3rd Clutch .....	1	93-Up	94575	83932
579C	Hub, Coast .....	1	93-Up	94579	N/A
<b>PLANETS</b>					
582C	Input .....	1	93-Up	94582	N/A
584H	Reaction .....	1	93-Up	94584	N/A
592C	Ring Gear, Input .....	1	93-Up	94592	N/A
594C	Ring Gear, Reaction .....	1	93-Up	94592	N/A
598E	Ring Gear, Final Drive .....	1	93-Up	94598	N/A
602C	Hub, Input w/ Inner Race .....	1	93-Up	94602	N/A
N.I.	Planet Kit, Sun Shell to Ring Gear (5 Piece) .....	1	93-Up	94583	K83950
<b>SUN GEARS, SHELLS &amp; SUPPORTS</b>					
612H	Sun Gear, Input .....	1	93-Up	94612	N/A
618F	Sun Gear, Final Drive (42 T) .....	1	93-Up	94618	N/A
618F	Sun Gear, Final Drive (46 T) .....	1	93-Up	94618A	N/A
618F	Sun Gear, Final Drive (54 T) .....	1	93-Up	94618B	N/A
622H	Shell, Reaction .....	1	93-Up	94622	83978
624H	Shell, Sun Gear .....	1	93-Up	94624	N/A
634E	Support, Forward / Coast Drum .....	1	93-Up	94634	83965
<b>SPRAGS</b>					
652G	Sprag, Intermediate .....	1	93-Up	94652A	83940
654E	Sprag, Low Clutch Roller .....	1	93-Up	94654A	83960
658C	Sprag, Forward .....	1	93-Up	94658A	83945
669C	Outer Race, Forward .....	1	93-Up	94669	N/A
N.I.	Race Kit, Forward .....	1	93-Up	94663AK	N/A

4T80E

# 4T80E (MH1) ELECTRONIC

# 4 SPEED FWD

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>SHAFTS</b>					
671A	Shaft, Pump.....	1	93-Up	94671A	83981
673A	Shaft, Turbine.....	1	93-Up	94673A	N/A
674H	Shaft, Final Drive Sun.....	1	93-Up	94674	N/A
678B	Shaft, Oil, Input.....	1	93-Up	94678	83906
690E	Gear, Parking.....	1	93-Up	94690	N/A
<b>CHAINS &amp; SPROCKETS</b>					
700A	Chain, 7/8" (Replaced by 94700B).....	1	93-94	94700A	N/A
700A	Chain, 1" (Replaces 94700A).....	1	93-Up	94700B	83973A
N.I.	Sprocket Kit (Drive & Driven Sprockets).....	1	93-Up	94705BK	K83973A
705A	Sprocket, Drive (.780", 39 T).....	1	93-Up	94705A	N/A
705A	Sprocket, Drive (.900", 39 T).....	1	93-Up	94705	N/A
706A	Sprocket, Driven (.780", 39 T).....	1	93-Up	94706A	N/A
706A	Sprocket, Driven (.900", 39 T).....	1	93-Up	94706	N/A
713A	Driven Sprocket Support (Cast # 8683160).....	1	93-94	94713	83949
713A	Driven Sprocket Support (Cast # 24206735).....	1	95-Up	94713A	83949A
<b>DIFFERENTIALS</b>					
715F	Differential Assembly (42 T Sun Gear, 36 T Pinion).....	1	93-Up	94715K	K83972
715F	Differential Assembly (54 T Sun Gear, 30 T Pinion).....	1	93-Up	94715AK	K83972A
<b>VALVE BODIES</b>					
740K	Valve Body - Lower (Premium) (Exc 1193 Stamp).....	1	93-99	94740-3L	P83991
740K	Valve Body - Lower (Premium) (1193 Stamp).....	1	1994	94740-4L	P83991A
740K	Valve Body - Lower (Premium) (5347 Stamp).....	1	00-03	94740-5L	P83991B
740K	Valve Body - Lower (Premium) (5286 Stamp).....	1	03-Up	94740-6L	P83991C
740K	Valve Body - Upper (Premium).....	1	93-03	94740-1U	P83991J
740K	Valve Body - Upper (Premium).....	1	04-Up	94740-2U	P83991K
744K	Accumulator Body (Cast 8685668).....	1	93-Up	94744	N/A
<b>VALVE BODY COMPONENTS</b>					
741E	Solenoid Clip, Variable Force Motor.....	1	93-Up	34843E	34152A
741E	Valve Assembly, Pressure Regulator Boost.....	1	93-Up	94741F	K83971
741EE	Valve w/ Sleeve, AFL (Requires T-72854-TL Reamer).....	1	93-Up	94741LK	K83882
741	Valve w/ Sleeve, TCC (Requires T-72854-TL2 Reamer).....	1	93-Up	94741QK	K83884
<b>CASES &amp; HOUSINGS</b>					
755I	Case Cover (Uses One 2-3 Accum Spring).....	1	93-Up	94755	N/A
755I	Case Cover (Uses Two 2-3 Accum Spring) (Cast # 24200293).....	1	93-Up	94755A	83995
760J	Case (Cast # 8683748).....	1	93-96	94760	N/A
760J	Case (Cast # 8685109).....	1	93-96	94760A	N/A
760J	Case (Cast # 8685564).....	1	96-Up	94760B	N/A
765K	Pan, Bottom.....	1	93-Up	94765	N/A
766I	Pan, Side.....	1	93-Up	94766	N/A
770J	Extension Housing, 7 1/4" Long (Cast # 8683545).....	1	93-Up	94770A	83998
<b>MISCELLANEOUS COMPONENTS</b>					
852	Cushion, 2nd Clutch.....	1	93-Up	94852	N/A
854	Cushion, Reverse Clutch (.030").....	1	93-Up	94854	N/A
854	Cushion, Reverse Clutch (.070").....	1	93-Up	94854A	N/A
900K	Servo Assembly, 4th.....	1	93-Up	94900	N/A
906	Spring, 2-1 Servo Return.....	1	93-Up	94906	N/A
927	Piston, Forward Accumulator.....	1	93-Up	94927	83993
927	Piston, 1-2 Accumulator.....	1	93-Up	94927B	83993B
931	Spring, 2-3 Accumulator (White).....	1	93-Up	94931	N/A

