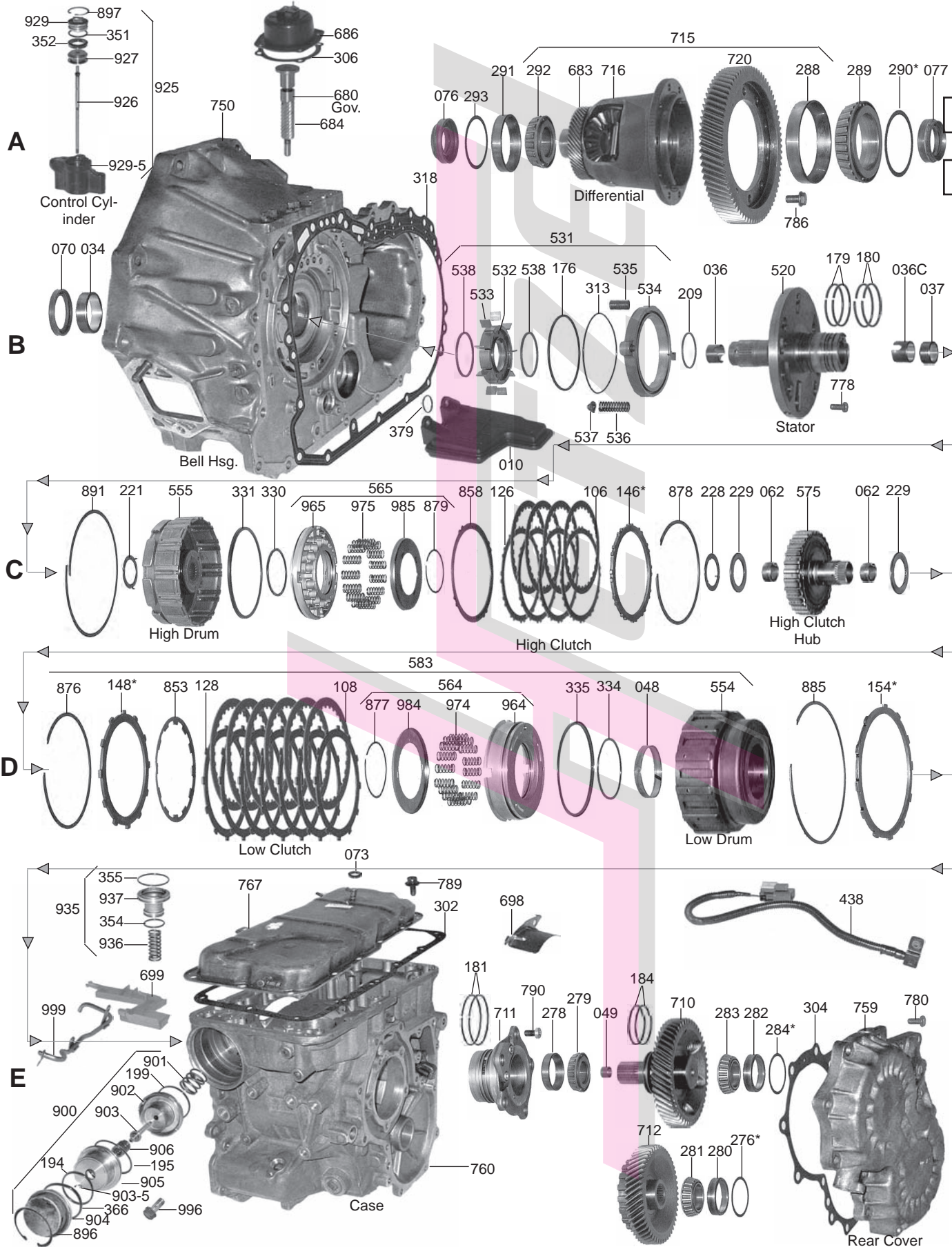


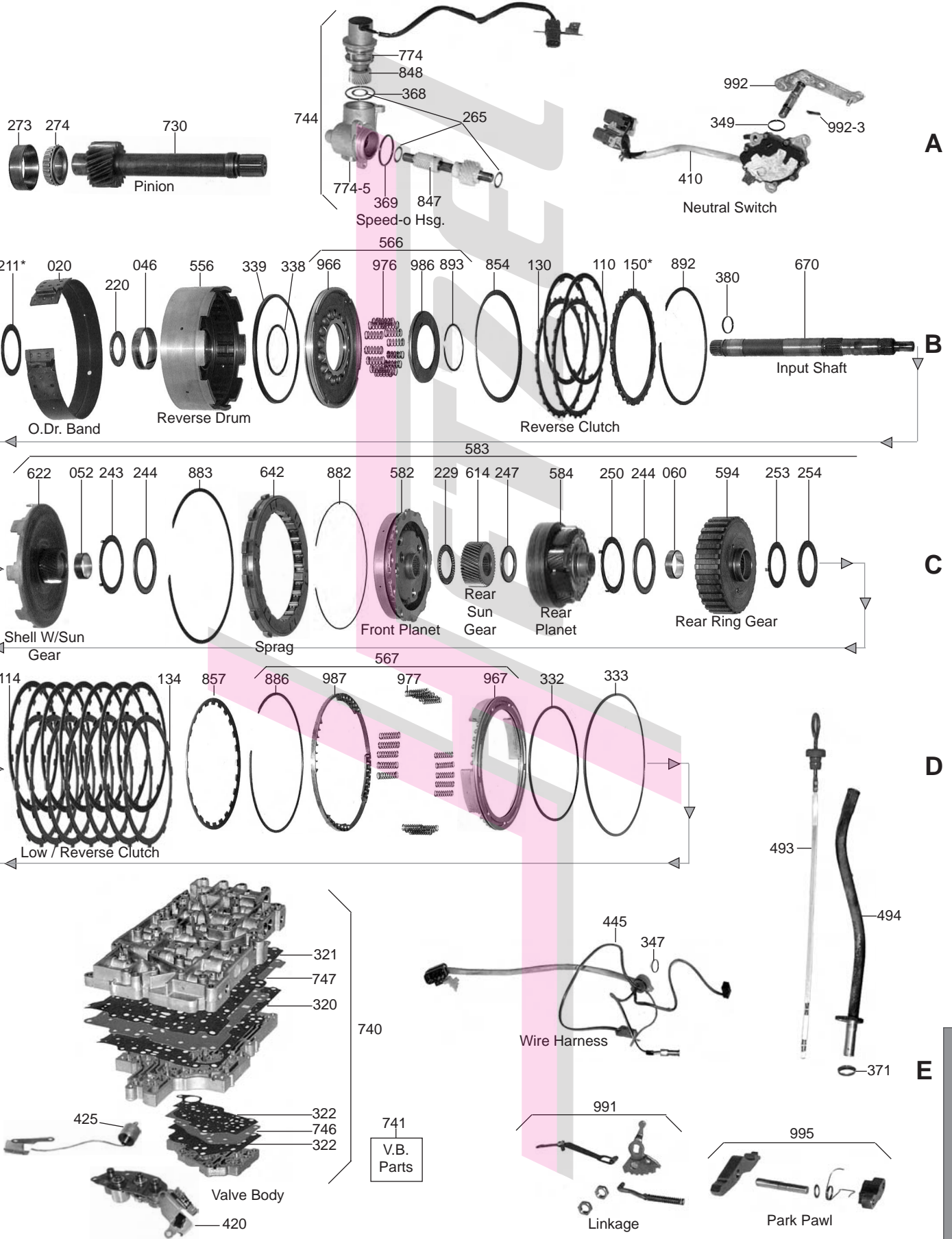
# RL4F02A / RE4F02A

FWD 4 Speed



- 000 **P&R Kit**
- 002 **OHK Kit**
- 004 **Master L/Steels Kit**
- 006 **Master W/Steels Kit**
- 011 **Filter Kit**
- 030 **Bushing Kit**
- 165 **V.B. Kit**
- 175 **Ring Kit**
- 400 **Tech Manual**

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PART #	PAPER & RUBBER KIT	QTY.	REFERENCE #
93000C	Paper & Rubber Kit, RL4F02A/RE4F02A 1985-Up	1	
93000H	Paper & Rubber Kit, RE4F02A (Axxess, Pintara) 1/1989-93	1	
PART #	OVERHAUL KITS	QTY.	REFERENCE #
93002C	Overhaul Kit, RL4F02A/RE4F02A Combo 1985-Up	1	
93002H	Overhaul Kit, RE4F02A (Axxess, Pintara) 1/1989-93	1	
PART #	MASTER L/STEEL KIT	QTY.	REFERENCE #
93004	Master L/Steels Kit, RL4F02A Maxima 1985-E88	1	
93004A	Master L/Steels Kit, RL4F02A 1985-6/1989	1	
93004B	Master L/Steels Kit, RL4F02A/RE4F02A Pulsar 1987-91	1	
93004C	Master L/Steels Kit, RE4F02A Maxima V-6 L1988-Up	1	
93004D	Master L/Steels Kit, RE4F02A Maxima 4 Cylinder L1988-91	1	
93004E	Master L/Steels Kit, RE4F02A Stanza 7/1989-Up	1	
93004G	Master L/Steels Kit, RL4F02A 7/1984-7/1985	1	
93004H	Master L/Steels Kit, RE4F02A (Axxess, Pintara) 1/1989-1993	1	
PART #	MASTER W/STEEL KIT	QTY.	REFERENCE #
93006	Master W/Steels Kit, RL4F02A Maxima 1985-E88	1	31548-21X01
93006A	Master W/Steels Kit, RL4F02A Stanza 1985-6/1989	1	
93006B	Master W/Steels Kit, RL4F02A/RE4F02A Pulsar 1987-91	1	
93006C	Master W/Steels Kit, RE4F02A Maxima V-6 L1988-Up	1	
93006D	Master W/Steels Kit, RE4F02A Maxima 4 Cylinder L1988-91	1	
93006E	Master W/Steels Kit, RE4F02A Stanza 7/1989-Up	1	
93006G	Master W/Steels Kit, RL4F02A 7/1984-7/85	1	
93006H	Master W/Steels Kit, RE4F02A (Axxess, Pintara) 1/1989-1993	1	
PART #	FILTER	QTY.	REFERENCE #
93010	Filter, RL4F02A/RE4F02A	1	31728-2X00
PART #	FILTER KIT	QTY.	REFERENCE #
93011	Filter Kit, RL4F02A/RE4F02A	1	
PART #	BANDS	QTY.	REFERENCE #
93020	Band, RL4F02A/RE4F02A Overdrive (1 1/2" Wide) (1 Groove Lining) 1985-Up	1	31630-21X00
PART #	BUSHINGS	QTY.	REFERENCE #
93030	Bushing Kit, RL4F02A/RE4F02A 12 Piece Kit 1984-94	1	
93030A	Bushing Kit, RL4F02A/RE4F02A 7 Piece	1	
93034	Bushing, RL4F02A/RE4F02A Bell Housing	1	31343-21X01
93036	Bushing, RN4F02A Stator (Front) Non Lock-up (2 Slots) .948"OD	1	31354-21X01
93036A	Bushing, RL4F02A/RE4F02A Stator (Front) Lock-up (1.030"OD)	1	
93036B	Bushing, RL4F02A/RE4F02A Stator (Front) (Pulsar)	1	
93036C	Bushing, RL4F02A/RE4F02A Stator (Center) (1 Slot)	1	31352-21X00
93037	Bushing, RL4F02A/RE4F02A Stator (Rear) (No Slots)	1	31363-21X01
93046	Bushing, RL4F02A/RE4F02A Reverse Drum (2 Slots)	1	31513-21X00
93048	Bushing, RL4F02A/RE4F02A Low Clutch Drum	1	31579-21X00
93049	Bushing, RL4F02A/RE4F02A Output Shaft	1	31483-21X01
93052	Bushing, RL4F02A/RE4F02A Sun Gear	1	31462-21X04
93060	Bushing, RL4F02A/RE4F02A Rear Ring Gear	1	31453-21X00
93062	Bushing, RL4F02A/RE4F02A High Clutch Hub	2	31548-21X01
PART #	METAL CLAD SEALS	QTY.	REFERENCE #
93070	Seal, RL4F02A/RE4F02A Pump (Converter Housing)(No Notch) 1985-Up	1	31344-21X00
93070A	Seal, RL4F02A/RE4F02A Pump (Converter Housing) (With Notch) 1985-Up	1	
93073	Seal, RL4F02A/RE4F02A Throttle Shaft	1	31908-21X00
93076	Seal, RL4F02A/RE4F02A Right Axle (33 x 59 x 17mm)	1	38342-03E01
93076A	Seal, RL4F02A Right Axle (52 x 72 x 9mm) Stanza SW 2WD 1985-E89	1	38342-06R00
93076B	Seal, RL4F02A/RE4F02A Right Axle (60 x 78 x 9mm) Axxess 4x4 1989-Up	1	33111-56E00

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93077	Seal, RL4F02A/RE4F02A Left Axle (39 x 57 x 17mm) All Maxima & Stanza 2WD 1985-E89	1	38342-21X01
93077A	Seal, RL4F02A/RE4F02A Left Axle (39 x 57 x 21.5mm) Axxess 2WD, Pulsar, Stanza		
	Station Wagon 2WD & 4x4, & 2WD 1989-Up	1	38342-21X00
93077B	Seal, RE4F02A Left Axle (46 x 90 x 11mm) Stanza 2WD With Viscous Coupling 1989-Up	1	38342-21X03
93077C	Seal, RL4F02A/RE4F02A Left Axle (42 x 90 x 11.9mm) Axxess 4x4 1989-Up	1	38342-56E00
93078	Seal, RL4F02A/RE4F02A Speed-O Shaft	1	32709-58500

PART #	FRICTION CLUTCH	QTY.	REFERENCE #
93106	Friction, RL4F02A High Clutch (.077") 30 Wide Teeth (5.045"OD) 1985-88	3	31562-21X03
93106A	Friction, RL4F02A/RE4F02A High Clutch (.062") 30 Wide Teeth (5.045"OD) 1985-Up	4	31562-21X02
93106B	Friction, RL4F02A/RE4F02A High Clutch (.063") 30 Wide Teeth (5.235"OD) 1987-UP	4	31532-21X05
93106C	Friction, RL4F02A High Clutch (.075") 30 Narrow Teeth (5.045"OD) Stanza E1985	3	31562-21X00
93106D	Friction, RL4F02A High Clutch (.062") 30 Narrow Teeth (5.045"OD) E1985	4	31562-21X01
93108	Friction, RL4F02A/RE4F02A Low Clutch (.079") 30 Teeth (5.700"OD)	4-6	31592-21X00
93110	Friction, RL4F02A Reverse Clutch (.079") 8 Teeth 1985-89	2	31532-21X00
93110A	Friction, RL4F02A/RE4F02A Reverse Clutch (.079") 34 Teeth 1987-Up	2	31532-21X07
93110PK	Friction/Steel Kit, RE4F02A Reverse Clutch (.079") 8 Teeth 1985-89	1	
93114	Friction, RL4F02A/RE4F02A Low/Reverse Clutch (.079") 12 Teeth 1985-Up	5-7	31662-21X00

PART #	STEEL CLUTCH	QTY.	REFERENCE #
93126	Steel, RL4F02A/RE4F02A High Clutch (.055") 24 Narrow Teeth	7	31536-21X03
93126A	Steel, RL4F02A/RE4F02A High Clutch (.067") 24 Narrow Teeth	7	31536-21X02
93126AA	Steel, RL4F02A/RE4F02A High Clutch (.079") 24 Narrow Teeth	5	31566-21X00
93126AB	Steel, RL4F02A/RE4F02A High Clutch (.108") 24 Narrow Teeth	3	31566-21X02
93126AC	Steel, RL4F02A/RE4F02A High Clutch (.118") 24 Narrow Teeth	3	31566-21X01
93126B	Steel, RL4F02A/RE4F02A High Clutch (.118") 27 Teeth 1987-Up	3	31536-41X02
93126BA	Steel, RL4F02A/RE4F02A High Clutch (.079") 27 Teeth 1987-Up	5	31536-41X03
93126BB	Steel, RL4F02A/RE4F02A High Clutch (.108") 27 Teeth 1987-Up	3	
93126C	Steel, RE4F02A High Clutch (.095") 27 Teeth 1990-Up	4	31536-21X04
93128	Steel, RL4F02A/RE4F02A Low Clutch (.079") 12 Teeth 1985-Up	5-7	31596-21X01
93130	Steel, RL4F02A/RE4F02A Reverse Clutch (.079") 30 Round Teeth 1985-Up (For Cast Iron Drum)	2	31536-21X01
93130A	Steel, RL4F02A Reverse Clutch (.079") 30 Square Teeth 1986-89 (For Stamped Steel Drum)	2	31536-21X00
93134	Steel, RL4F02A/RE4F02A Low/Reverse Clutch (.079") 12 Teeth 1985-Up	5-7	31666-23X00

PART #	CLUTCH PRESSURE PLATES	QTY.	REFERENCE #
93146A	Pressure Plate, RL4F02A/RE4F02A High Clutch (.142") 24 Narrow Teeth	1	31567-21X00
93146AA	Pressure Plate, RL4F02A/RE4F02A High Clutch (.150") 24 Narrow Teeth	1	31567-21X01
93146AB	Pressure Plate, RL4F02A/RE4F02A High Clutch (.157") 24 Narrow Teeth	1	31567-21X02
93146B	Pressure Plate, RL4F02A/RE4F02A High Clutch (.165") 24 Narrow Teeth	1	31567-21X03
93146C	Pressure Plate, RL4F02A/RE4F02A High Clutch (.173") 24 Narrow Teeth	1	31567-21X04
93146D	Pressure Plate, RL4F02A/RE4F02A High Clutch (.181") 24 Narrow Teeth	1	31567-21X05
93146E	Pressure Plate, RL4F02A/RE4F02A High Clutch (.189") 24 Narrow Teeth	1	31567-21X06
93146F	Pressure Plate, RL4F02A/RE4F02A High Clutch (.197") 24 Narrow Teeth	1	31567-21X10
93146GA	Pressure Plate, RE4F02A High Clutch (.149") 24 Wide Teeth	1	
93148	Pressure Plate, RL4F02A/RE4F02A Low Clutch (.126")	1	31597-21X10
93148A	Pressure Plate, RL4F02A/RE4F02A Low Clutch (.134")	1	31597-21X11
93148B	Pressure Plate, RL4F02A/RE4F02A Low Clutch (.142")	1	31597-21X12
93148C	Pressure Plate, RL4F02A/RE4F02A Low Clutch (.150")	1	31597-21X13
93148D	Pressure Plate, RL4F02A/RE4F02A Low Clutch (.157")	1	31597-21X14
93148E	Pressure Plate, RL4F02A/RE4F02A Low Clutch (.165")	1	31597-21X15
93148M	Pressure Plate, RL4F02A/RE4F02A Low Clutch (.202")	1	
93148N	Pressure Plate, RL4F02A/RE4F02A Low Clutch (.210")	1	
93150	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (4.6mm) 30 Square Teeth (5.345"ID) (For Stamped Steel Drum) 1986-89	1	31537-21X10
93150A	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (4.8mm) 30 Square Teeth (5.345"ID) (For Stamped Steel Drum) 1986-89	1	31537-21X11
93150B	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (5.0mm) 30 Square Teeth (5.345"ID) (For Stamped Steel Drum) 1986-89	1	31537-21X12
93150C	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (5.2mm) 30 Square Teeth (5.345"ID) (For Stamped Steel Drum) 1986-89	1	31537-21X13
93150D	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (5.4mm) 30 Square Teeth (5.345"ID) (For Stamped Steel Drum) 1986-89	1	31537-21X14
93150EA	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (4.6mm) 30 Round Teeth (5.345"ID) (For Cast Iron Drum) 1985-Up	1	
93150EB	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (4.8mm) 30 Round Teeth (5.345"ID) (For Cast Iron Drum) 1985-Up	1	
93150EC	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (5.0mm) 30 Round Teeth (5.345"ID) (For Cast Iron Drum) 1985-Up	1	

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PART #	CLUTCH PRESSURE PLATES (Continued)	QTY.	REFERENCE #
93150ED	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (5.2mm) 30 Round Teeth (5.345"ID) (For Cast Iron Drum) 1985-Up	1	
93150EE	Pressure Plate, RL4F02A/RE4F02A Reverse Clutch (5.4mm) 30 Round Teeth (5.345"ID) (For Cast Iron Drum) 1985-Up	1	
93154	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.134")	1	31667-21X00
93154A	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.142")	1	31667-21X01
93154B	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.150")	1	31667-21X02
93154C	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.157")	1	31667-21X03
93154D	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.165")	1	31667-21X04
93154E	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.173")	1	31667-21X05
93154G	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.181")	1	31667-21X06
93154H	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.189")	1	31667-21X07
93154J	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.197")	1	31667-21X08
93154MC	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.464")	1	
93154MD	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.472")	1	
93154MG	Pressure Plate, RL4F02A/RE4F02A Low/Reverse Clutch (.494")	1	
PART #	VALVE BODY KITS	QTY.	REFERENCE #
T93165	Shift Kit, RL4F02A/RE4F02A 1986-90	1	SK® RE4F02A
PART #	OIL SEALING RINGS	QTY.	REFERENCE #
93175	Ring Kit, RL4F02A/RE4F02A	1	
73176	Ring, RL4F02A/RE4F02A Pump Slide (Metal)	1	
73179T	Ring, RL4F02A/RE4F02A Reverse Clutch (Teflon) (Also Fits Output Shaft)	2-4	
93180T	Ring, RL4F02A/RE4F02A High Drum (Teflon)	2	31558-21X00
73181T	Ring, RL4F02A/RE4F02A Low/Drum (Teflon)	2	
93184T	Ring, RL4F02A/RE4F02A Output Shaft (Teflon) (Use 73179T)	2	31487-21X00
PART #	WASHERS & BEARINGS	QTY.	REFERENCE #
93209	Spacer, RE4F02A Pump Stator Tube To Rotor (Plastic)	1	
93211	Washer, RL4F02A/RE4F02A Stator To Reverse Drum (.028") Plastic	1	31528-21X00
93211A	Washer, RL4F02A/RE4F02A Stator To Reverse Drum (.035") Plastic	1	31528-21X01
93211B	Washer, RL4F02A/RE4F02A Stator To Reverse Drum (.043") Plastic	1	31528-21X02
93211C	Washer, RL4F02A/RE4F02A Stator To Reverse Drum (.051") Plastic	1	31528-21X03
93211D	Washer, RL4F02A/RE4F02A Stator To Reverse Drum (.059") Plastic	1	31528-21X04
93211E	Washer, RL4F02A/RE4F02A Stator To Reverse Drum (.067") Plastic	1	31528-21X05
93211F	Washer, RL4F02A/RE4F02A Stator To Reverse Drum (.075") Plastic	1	31528-21X06
93220	Bearing W/Race, RL4F02A/RE4F02A Stator To High Drum	1	
93221	Race, RL4F02A/RE4F02A Stator To High Drum (.031") 3 Tab (Metal)	1	31429-21X00
93221A	Race, RL4F02A/RE4F02A Stator To High Drum (.039") 3 Tab (Metal)	1	31429-21X01
93221AA	Race, RL4F02A/RE4F02A Stator To High Drum (.047") 3 Tab (Metal)	1	31429-21X02
93221AB	Race, RL4F02A/RE4F02A Stator To High Drum (.055") 3 Tab (Metal)	1	31429-21X03
93221AC	Race, RL4F02A/RE4F02A Stator To High Drum (.063") 3 Tab (Metal)	1	31429-21X04
93221AD	Race, RL4F02A/RE4F02A Stator To High Drum (.071") 3 Tab (Metal)	1	31429-21X05
93221AE	Race, RL4F02A/RE4F02A Stator To High Drum (.079") 3 Tab (Metal)	1	31429-21X06
73228	Race, RL4F02A/RE4F02A High Drum To Hub (3 Inner Tabs) (Metal)	1	31439-21X00
93229	Bearing W/Race, RL4F02A/RE4F02A High Drum To Hub (Both Sides) & Front Planet (Rear) (Use 53232)	1-3	31436-X0100
53232	Bearing W/Race, RL4F02A/RE4F02A High Drum To Hub (Both Sides) & Front Planet (Rear) (.110" Thick)	1-3	31438-X0100
73243	Race, RL4F02A/RE4F02A Shell To Front Planet (Also Fits Rear Planet To Rear Ring Gear)	1-2	31464-21X00
73244	Bearing W/Race, RL4F02A/RE4F02A Shell To Front Planet & Rear Planet To Rear Ring Gear	1-2	31435-21X00
93247	Bearing W/Race, RL4F02A/RE4F02A Rear Sun Gear To Rear Planet	1	31428-X0100
93250	Race, RL4F02A/RE4F02A Rear Planet To Rear Ring Gear (Use 73243)	1	31464-21X00
93253	Race, RL4F02A/RE4F02A Rear Ring Gear To Rear Support	1	31456-21X00
93254	Bearing, RL4F02A/RE4F02A Rear Ring Gear To Rear Support	1	31455-21X00
93265	Washer, RL4F02A/RE4F02A (.477"ID) Speed-O Shaft To Adapter Housing	1	
93265B	Washer, RL4F02A/RE4F02A (.400") Speed-O Gear To Speed-O Housing	1	
PART #	GASKETS & RUBBER COMPONENTS	QTY.	REFERENCE #
93302	Gasket, RL4F02A/RE4F02A Top Pan Gasket	1	31396-21X01
93304	Gasket, RL4F02A/RE4F02A Transfer Gear Cover	1	31398-21X03
93308	Gasket, RE4F02A Pump Slide Control Cover (Accumulator Cover)	1	
93318	Gasket, RL4F02A/RE4F02A Bell Housing To Case	1	31309-21X04

93320C	Gasket, RL4F02A Valve Body To Case (Upper) 8/1985-94	1	
93320D	Gasket, RE4F02A Valve Body To Case (Upper) 8/1988-94	1	
93320K	Gasket Set, RE4F02A (Axxess/Pintara) (Valve Body & Auxillary) 1989-94	1	
93321C	Gasket, RL4F02A Valve Body To Spacer Plate (Lower) 8/1985-94	1	
93321D	Gasket, RE4F02A Valve Body To Spacer Plate (Lower) 8/1988-94	1	
93322CA	Gasket, RL4F02A/RE4F02A Lock-Up Valve Body (Upper)	1	
93322CB	Gasket, RL4F02A/RE4F02A Lock-Up Valve Body (Lower)	1	
93362	O-Ring, RL4F02A/RE4F02A Servo Cover	1	
93371	O-Ring, RL4F02A/RE4F02A Filler Tube	1	31084-21X01
93376A	O-Ring, RE4F02A Solenoid (Small) Takes 3	3	
93376B	O-Ring, RE4F02A Solenoid (Large) Takes 1	1	
93379	O-Ring, RL4F02A/RE4F02A Filter Screen	1	31729-21X01

PART #	TECHNICAL MANUALS	QTY.	REFERENCE #
93400A	Technical Manual, RL4F02A	1	83-FL4F02ATM
93400B	Technical Manual, RE4F02A	1	

PART #	ELECTRICAL COMPONENTS	QTY.	REFERENCE #
93410	Switch, RL4F02A/RE4F02A Neutral Safety (4 Prong Connector) With 16" Long Wire Harness	1	
93410A	Switch, RE4F02A Neutral Safety (1 - 6 Prong & 1 - 3 Prong Connector) With 12" Long Wire Harness	1	
93410B	Switch, RE4F02A Neutral Safety (1 - 7 Prong & 1 - 2 Prong Connector) With 13" Long Wire Harness	1	
93410C	Switch, RE4F02A Neutral Safety (4 Prong Connector) With 36" Long Wire Harness	1	
93420	Solenoid Assembly, RE4F02A (With Mounting Plate)	1	31940-27X66
93425A	Solenoid, RL4F02A Lock-Up	1	31940-21X04
93425B	Solenoid, RE4F02A Lock-Up	1	31940-27X63
93427A	Solenoid, RL4F02A/RE4F02A Overdrive	1	
93445	Wire Harness, RE4F02A (3 Prong Connector) 14" Long External Wire Harness From Connector To Case Plug	1	
93445A	Wire Harness, RE4F02A (3 Prong Connector) 7" Long External Wire Harness From Connector To Case Plug	1	
93445B	Wire Harness, RE4F02A (3 Prong Connector) 33 1/2" Long External Wire Harness From Connector To Case Plug	1	
93445C	Wire Harness, RE4F02A (7 Prong Connector) 15" Long External Wire Harness From Connector To Case Plug	1	

PART #	HARD PARTS	QTY.	REFERENCE #
93520B	Stator, RL4F02A/RE4F02A (3" Shaft With Step At Base) (Does Not Use A Plastic Spacer # 93209)	1	
93520BA	Stator, RL4F02A/RE4F02A(3" Shaft No Step) Uses A Plastic Spacer # 93209	1	
93520C	Stator, RL4F02A/RE4F02A (3 1/4" Shaft With Step At Base) .850"ID Bushing (Does Not Use A Plastic Spacer # 93209)	1	
93520CA	Stator, RL4F02A/RE4F02A (3 1/4" Shaft With Step At Base) .945"ID Bushing (Does Not Use A Plastic Spacer # 93209) (Can Use 93520CC)	1	
93520CB	Stator, RL4F02A/RE4F02A (3 1/4" Shaft No Step) .850"ID Bushing (Uses A Plastic Spacer # 93209)	1	
93520CC	Stator, RL4F02A/RE4F02A (3 1/4" Shaft No Step) .945"ID Bushing (Uses A Plastic Spacer # 93209) (Can Use 93520CA)	1	

PART #	PUMP COMPONENTS	QTY.	REFERENCE #
93531	Rotor Kit, RL4F02A/RE4F02A Pump (With Vanes, Slide & Rotor)	1	
93532	Rotor, RL4F02A/RE4F02A Pump	1	
93533	Vane, RL4F02A/RE4F02A Pump	9	
93534	Slide, RL4F02A/RE4F02A Pump	1	
93535	Pin, RL4F02A/RE4F02A Pump Slide Pivot Pin	1	
93536	Spring, RL4F02A/RE4F02A Pump Slide	1	
93538	Ring, RL4F02A/RE4F02A Pump Vane	2	

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PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
93554	Drum, RL4F02A/RE4F02A Low Clutch (6 Clutch)(Use 93554C)	1	
93554A	Drum, RL4F02A/RE4F02A Low Clutch (4 Clutch) (Fits Front Planet With Half Moon Cuts Where The Drum Sits)	1	
93554AA	Drum, RL4F02A/RE4F02A Low Clutch (4 Clutch) (Fits Front Planet That Is Flat Where The Drum Sits) (No Half Moon Cuts)	1	
93554B	Drum, RL4F02A/RE4F02A Low Clutch (5 Clutch) (Fits Front Planet With Half Moon Cuts Where Drum Sits)	1	
93554BA	Drum, RL4F02E/RE4F02A Low Clutch (5 Clutch) (Fits Front Planet That Is Flat Where The Drum Sits) (No Half Moon Cuts)	1	
93554C	Drum, RL4F02A/RE4F02A Low Clutch (6 Clutch) (Fits Front Planet With Half Moon Cuts Where The Drum Sits)	1	
93554CA	Drum, RL4F02A/RE4F02A Low Clutch (6 Clutch) (Fits Front Planet That Is Flat Where The Drum Sits) (No Half Moon Cuts)	1	
93555	Drum, RL4F02A/RE4F02A High Clutch (27 Teeth Steels) 34 Teeth Reverse Clutch Hub	1	
93555A	Drum, RL4F02A/RE4F02A High Clutch (24 Teeth Steels) 38 Teeth Reverse Clutch Hub	1	
93555B	Drum, RE4F02A High Clutch (24 Teeth Steels) 38 Teeth Reverse Clutch Hub	1	
93556	Drum, RL4F02A/RE4F02A Reverse (Cast Iron) Most Maxima's	1	
93556A	Drum, RL4F02A/RE4F02A Reverse (Steel) Most Stanza's	1	
93564	Piston Kit, RL4F02A/RE4F02A Low Clutch (Uses D-Ring On Outer Seal)	1	
93564A	Piston Kit, RL4F02A/RE4F02A Low Clutch (Uses Lip Seal On Outer Seal)	1	
73565	Piston Kit, RL4F02A/RE4F02A High Drum (Fits 93555 Drum)	1	
93565	Piston Kit, RL4F02A/RE4F02A High Drum (Uses A D-Ring Outer Seal) (Fits 93555A Drum)	1	
93565A	Piston Kit, RL4F02A/RE4F02A High Drum (Uses A Lip Seal Outer Seal) (Fits 93555A Drum)	1	
93565B	Piston Kit, RE4F02A High Drum (Fits 93555B Drum)	1	
93566	Piston Kit, RL4F02A/RE4F02A Reverse (With 16 Spring Pockets)	1	
93566A	Piston Kit, RL4F02A/RE4F02A Reverse (With 20 Spring Pockets)	1	
93567	Piston Kit, RL4F02A/RE4F02A Low/Reverse Clutch	1	
93575	Clutch Hub, RL4F02A High Clutch (Stamped Steel) Uses Narrow Teeth Frictions E1985	1	
93575A	Clutch Hub, RL4F02A/RE4F02A High Clutch (Cast Iron) Uses Wide Teeth Frictions 1985-Up	1	
93582	Planet, RL4F02A/RE4F02A Front (No Groove) Half Moon Cuts Where #554 Sets (Use 93583)	1	
93582A	Planet, RL4F02A/RE4F02A Front (No Groove) Flat Where Low Drum #554 Sets (Use 93583A)	1	
93582B	Planet, RL4F02A/RE4F02A Front (1 Groove) With Half Moon Cuts Where #554 Sets (Use 93583)	1	
93582C	Planet, RL4F02A/RE4F02A Front (1 Groove) Flat Where Low Drum #554 Sets (Use 93583A)	1	
S93582FIX	Planet Fix, RE4F02A Front Planet Carrier Splined Repair Insert (Sonnax) With Hardened Splines	1	93897S
93583	Planet Kit, RL4F02A/RE4F02A Front Planet (With Half Moon Cuts Where #554 Sets) (Includes All Pieces From #622 To #876 & #554 Also) (We Leave Out Bushing #052 For Added Lube Per ATRA)	1	
93583A	Planet Kit, RL4F02A/RE4F02A Front Planet (Flat Where Low Drum #554 Sets) (Includes All Pieces From #622 To #876 & #554 Also) (We Leave Out Bushing #052 For Added Lube Per ATRA)	1	
93584A	Planet Kit, RL4F02A/RE4F02A Front Planet (1.315"OD Hub) No Groove On Outside Of Ring Gear (Fits A No Groove Front Planet)	1	
93584AA	Planet Kit, RL4F02A/RE4F02A (1.340"OD Hub) No Groove On Outside Of Ring Gear (Fits A No Groove Front Planet)	1	
93584B	Planet, RL4F02A/RE4F02A (1.340"OD Hub) 1 Groove On Outside Of Ring Gear (Fits A 1 Groove Front Planet) Has No Groove On Rear Sun Gear	1	
93594	Ring Gear, RL4F02A/RE4F02A Internal (Rear Planet) 1.315"ID Bushing	1	
93594A	Ring Gear, RL4F02A/RE4F02A Internal (Rear Planet) 1.340"ID Bushing	1	
93594B	Ring Gear, RL4F02A/RE4F02A Internal (Rear Planet) 1.415"ID No Bushing (No Groove On Outside Of Ring Gear)	1	
93594C	Ring Gear, RL4F02A/RE4F02A Internal (Rear Planet) 1.415"ID No Bushing (1 Groove On Outside Of Ring Gear)	1	
93614	Sun Gear, RL4F02A/RE4F02A Rear (No Groove)	1	
93614A	Sun Gear, RL4F02A/RE4F02A Rear (1 Groove)	1	
93622	Shell, RL4F02A/RE4F02A With Sun Gear (No Groove)	1	
93622A	Shell, RL4F02A/RE4F02A With Sun Gear (1 Groove)	1	

PART #	SPRAGS & ONE WAY CLUTCHES	QTY.	REFERENCE #
93642	Sprag Assembly, RL4F02A/RE4F02A One Way Clutch With Races	1	

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PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
93670	Input Shaft, RL4F02A/RE4F02A (11 5/16" Long) .848"OD Bushing Land At Front		
	Stator Bushing.....	1	
93670A	Input Shaft, RL4F02A/RE4F02A (10 13/16" Long) .848"OD Bushing Land At Front		
	Stator Bushing.....	1	
93670B	Input Shaft, RL4F02A/RE4F02A (11 5/16" Long) .940"OD Bushing Land At Front		
	Stator Bushing.....	1	
93680A	Gear, RE4F02A Speed-O Transfer (Governor Shaft Without Governor Body)	1	
93680B	Governor, RL4F02A Assembly (With Aluminum Body)	1	
93680BA	Governor, RL4F02A Assembly (With Cast Iron Body)	1	
93680BB	Governor, RL4F02A Assembly (With Cast Iron Body With Butterfly Type Weights)	1	
93686	Cover, RL4F02A Governor (With Wide C Shaped Bracket)	1	
93686A	Cover, RL4F02A Governor (With Narrow C Shaped Bracket)	1	
93686B	Cover, RL4F02A Governor (With Wide 2 Threaded Hole Bracket)	1	
93686C	Cover, RL4F02A Governor (With Narrow 4 Hole Bracket)	1	
93686E	Cover, RE4F02A Speed-O (Flat)	1	
93698	Oil Shield, RL4F02A/RE4F02A For Pinion	1	
93699	Lube Gutter, RL4F02A/RE4F02A Differential	1	
93710	Gear, RL4F02A/RE4F02A Transfer Drive With Output Shaft (50 Teeth) Except Limited		
	Slip Differential.....	1	
93710A	Gear, RL4F02A/RE4F02A Transfer Drive With Output Shaft (50 Teeth) With Limited		
	Slip Differential.....	1	
93711	Support, RL4F02A/RE4F02A Low Drum	1	
93712	Gear, RL4F02A/RE4F02A Transfer Driven (51 Teeth) Except Limited Slip Differential	1	
93712A	Gear, RL4F02A/RE4F02A Transfer Driven (51 Teeth) With Limited Slip Differential	1	
93715	Differential, RL4F02A/RE4F02A (74 Teeth) 8 3/16"OD Gear (With 1 Bearing)	1	
93715A	Differential, RL4F02A/RE4F02A (74 Teeth) 8 5/16"OD Gear (With 1 Bearing)	1	
93715B	Differential, RL4F02A/RE4F02A (77 Teeth) 8 5/8"OD Gear (With 1 Bearing)	1	
93715C	Differential, RL4F02A/RE4F02A AWD (78 Teeth) No Groove (With 1 Bearing)	1	
93715D	Differential, RL4F02A/RE4F02A (77 Teeth) 2 Groove (With 2 Bearings) Limited Slip	1	
93715DA	Differential, RL4F02A/RE4F02A (76 Teeth) 1 Groove (With 2 Bearings) Limited Slip	1	
93715DB	Differential, RL4F02A/RE4F02A (76 Teeth) 3 Groove (With 2 Bearings) Limited Slip	1	
93715DC	Differential, RL4F02A/RE4F02A (76 Teeth) 2 Groove (With 1 Bearing)	1	
93715EA	Differential, RL4F02A/RE4F02A (75 Teeth) 1 Groove (With 1 Bearing)	1	
93716	Housing, RL4F02A/RE4F02A Differential (With 1 Bearing) Except Limited Slip	1	
93716D	Housing, RL4F02A/RE4F02A Differential (With 2 Bearings) With Limited Slip	1	
93720	Ring Gear, RL4F02A/RE4F02A (74 Teeth) 8 3/16"OD (Except Limited Slip)	1	
93720A	Ring Gear, RL4F02A/RE4F02A (74 Teeth) 8 5/16"OD (Except Limited Slip)	1	
93720B	Ring Gear, RL4F02A/RE4F02A (77 Teeth) 8 5/8"OD (Except Limited Slip)	1	
93720D	Ring Gear, RL4F02A/RE4F02A (77 Teeth) 2 Groove (With Limited Slip)	1	
93720DA	Ring Gear, RL4F02A/RE4F02A (76 Teeth) 1 Groove (With Limited Slip)	1	
93720DB	Ring Gear, RL4F02A/RE4F02A (76 Teeth) 3 Groove (With Limited Slip)	1	
93730	Pinion, RL4F02A/RE4F02A (22 Teeth)	1	
93730A	Pinion, RL4F02A/RE4F02A (19 Teeth)	1	
93730B	Pinion, RL4F02A/RE4F02A (21 Teeth) 3 Groove	1	
93730BA	Pinion, RL4F02A/RE4F02A (21 Teeth) No Groove	1	
93730C	Pinion, RL4F02A/RE4F02A (20 Teeth) No Groove	1	
93730CA	Pinion, RL4F02A/RE4F02A (20 Teeth) 2 Groove	1	
93730D	Pinion, RL4F02A/RE4F02A AWD (18 Teeth) 2 Groove	1	
93740	Valve Body, RL4F02A (Cast # 1A Or 2A) With 2 Solenoids	1	
93740A	Valve Body, RL4F02A (Cast # 1B, 2B Or 3B) With 2 Solenoids	1	
93740B	Valve Body, RE4F02A (Square Connector) With 5 Solenoids	1	
93740BA	Valve Body, RE4F02A (Round Connector) With 5 Solenoids	1	

PART #	VALVE BODY COMPONENTS	QTY.	REFERENCE #
S93741P-2	Sleeve, RE4F02A Boost Valve (Pressure Regulator) (Sonnax)	1	93990

PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
93750A	Bell Housing, RL4F02A (12 1/2" Dowels) 10:00 Starter (Bolts Are 2 Sizes)	1	
93750AA	Bell Housing, RL4F02A (12 1/2" Dowels) 10:00 Starter (Bolts Are 1 Size) Top Bolts Are		
	4 5/8" Center To Center	1	
93750AB	Bell Housing, RE4F02A (11 1/2" Dowels) 10:00 Starter (CASt # LD TA) Cast # Below Pump		
	Except Limited Slip Differential	1	
93750AC	Bell Housing, RE4F02A (12 1/2" Dowels) 10:00 Starter (Bolts Are 1 Size (Top Bolts Are 6 1/16" ..		
	Center To Center) Cast # CB)	1	
93750AD	Bell Housing, RE4F02A (11 1/2" Dowels) 10:00 Starter (Cast # TAV) Cast # Below Pump		
	With Limited Slip Differential	1	



# RL4F02A / RE4F02A

FWD 4 Speed

PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
93750AE	Bell Housing, RL4F02A (11" Dowels) 10:00 Starter (Cast # FA2-F02A) Bell To Case Bolts Are 2 Different Sizes	1	
93750B	Bell Housing, RL4F02A (14" Dowels) Square Starter Hole (Bolts Are 2 Different Sizes)	1	
93750BB	Bell Housing, RE4F02A (14" Dowels) Square Starter Hole (Bolts Are 1 Size)	1	
93750C	Bell Housing, RL4F02A 4x4 (All Wheel Drive) Cast # AWD	1	
93759	Cover, RL4F02A/RE4F02A Transfer Gear	1	
93759B	Cover, RL4F02A/RE4F02A Transfer Gear (With Speed Sensor Hole)	1	
93760	Case, RL4F02A (3/4" Connector Hole) With Differential Bearing (The Bell To Case Bolts Are All The Same Size)	1	
93760A	Case, RE4F02A (7/8" Connector Hole) With Differential Bearing (The Bell To Case Bolts Are All The Same Size)	1	
93760AA	Case, RE4F02A (7/8" Connector Hole) With Differential Bearing (The Bell To Case Bolts Are 2 Different Sizes)	1	
93760B	Case, RL4F02A (3/4" Connector Hole) With Differential Bearing (The Bell To Case Bolts Are 2 Different Sizes)	1	
93760C	Case, RL4F02A 4x4 (AWD) With Differential Bearing Race	1	
93767	Pan, RL4F02A/RE4F02A Top (With 2 Brackets On The Side)	1	
93767A	Pan, RE4F02A Top (With 1 Bracket On Top)	1	
93774	Speed-O Housing, RL4F02A/RE4F02A Aluminum (Cable Type)	1	
93774-5	Adapter, RL4F02A/RE4F02A Speed-O Housing (Aluminum Elbow)	1	
93774B	Speed-O Housing, RL4F02A/RE4F02A (2 Wire Electric Type)	1	
93776K	Bolt Set, RL4F02A Bell Housing To Case (With The Same Diameter)	1	
93776AK	Bolt Set, RL4F02A Bell Housing To Case (With 2 Different Diameter)	1	
93778K	Bolt Set, RL4F02A/RE4F02A Stator To Bell Housing	1	
93780K	Bolt Set, RL4F02A/RE4F02A Rear Cover To Case	1	
93782K	Bolt Set, RL4F02A/RE4F02A Valve Body To Case	1	
93789K	Bolt Set, RL4F02A/RE4F02A Pan To Case	1	
93790K	Bolt Set, RL4F02A/RE4F02A Support (Low Drum) To Case (Use 93778K)	1	
93847	Speed-O Gear And Shaft, RL4F02A/RE4F02A (15 Teeth Drive / 11 Teeth Driven Gear) Has 2 Gears On A Shaft (Between Governor Gear & Speed-O Gear)	1	
93848	Gear, RL4F02A/RE4F02A Driven Speed-O With Shaft (30 Teeth) Green (Cable Type)	1	
93848B	Gear, RL4F02A/RE4F02A Speed-O Driven (29 Teeth) Yellow (Fits The 2 Wire Electric Type Housing)	1	
93853	Cushion Spring, RL4F02A/RE4F02A Low Clutch (Between Pressure Plate & 1st Steel)	1	
93854	Cushion, RL4F02A/RE4F02A Reverse Clutch (No Teeth)	1	
93854A	Cushion, RL4F02A/RE4F02A Reverse Clutch (15 Teeth)	1	
93857	Beveled Spring, RL4F02A/RE4F02A Low/Reverse Clutch (.078") 24 Teeth	1	
93857A	Beveled Spring, RL4F02A/RE4F02A Low/Reverse Clutch (.092") No Teeth	1	
93858	Cushion, RL4F02A/RE4F02A High Clutch (8 Teeth) .062"	1	
93876	Snap Ring, RL4F02A/RE4F02A Holds Pressure Plate In Drum	1	
93877	Snap Ring, RL4F02A/RE4F02A Holds Low Clutch Retainer In Low Drum	1	
93878	Snap Ring, RL4F02A/RE4F02A High Drum (.078" Thick) Flat (5 9/16"OD) For Drum With 27 Teeth Steels	1	31541-21X01
93878A	Snap Ring, RL4F02A/RE4F02A High Drum (.098" Thick) Wavy (5 3/8"OD) For Drum With 24 Teeth Steels	1	
93878AA	Snap Ring, RL4F02A/RE4F02A High Drum (.078" Thick) Flat (5 3/8"OD) For Drum With 24 Teeth Steels	1	
93879	Snap Ring, RL4F02A/RE4F02A Holds High Clutch Retainer In High Drum	1	
93882	Snap Ring, RL4F02A/RE4F02A Holds Front Planet In Low Drum	1	
93883	Snap Ring, RL4F02A/RE4F02A Holds Outer Sprag Race In Case	1	
93885	Snap Ring, RL4F02A/RE4F02A Holds Low/Reverse Clutch Pressure Plate In Case	1	
93886	Snap Ring, RL4F02A/RE4F02A Holds Low/Reverse Clutch Retainer In Case	1	
93892	Snap Ring, RL4F02A/RE4F02A Holds Pressure Plate In Reverse Drum	1	
93892L	Snap Ring, RL4F02A/RE4F02A (Sets Above The 93598) Ends Lap Each Other (Cast Iron Drum Only) This Ring Doesn't Hold Anything	1	
93893	Snap Ring, RL4F02A/RE4F02A Holds Reverse Clutch Retainer In Reverse Drum	1	
93896	Snap Ring, RL4F02A/RE4F02A Servo	1	
93897	Snap Ring, RL4F02A/RE4F02A Holds Control Cylinder In Housing	1	
93900	Servo Assembly, RL4F02A/RE4F02A (1.355"OD Piston)	1	
93900A	Servo Assembly, RL4F02A/RE4F02A (1.400"OD Piston)	1	
93900B	Servo Assembly, RL4F02A/RE4F02A (1.680"OD Piston)	1	
93901	Spring, RL4F02A/RE4F02A Servo	1	
93902	Housing, RL4F02A/RE4F02A Servo Piston Outer Ring	1	
93903	Piston, RL4F02A/RE4F02A Servo (1.355"OD)	1	
93903A	Piston, RL4F02A/RE4F02A Servo (1.400"OD)	1	
S93903BK	Pin & O-Ring Set, RL4F02A/RE4F02A Servo (Sonnax)	1	

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93904.....	Cover, RL4F02A/RE4F02A Servo Piston (1.355"OD Piston).....	1	
93904A.....	Cover, RL4F02A/RE4F02A Servo Piston (1.400"OD Piston).....	1	
93925.....	Control Cylinder Assembly, RL4F02A/RE4F02A.....	1	
93926.....	Spring, RL4F02A/RE4F02A Control Cylinder.....	1	
93927.....	Piston, RL4F02A/RE4F02A Control Cylinder.....	1	
93929.....	Cover, RL4F02A/RE4F02A Control Cylinder.....	1	
93935.....	Accumulator Assembly, RL4F02A/RE4F02A (With Spring In Small End Of Piston).....	1	
93935A.....	Accumulator Assembly, RL4F02A/RE4F02A (With Spring In Large End Of Piston).....	1	
93936.....	Spring, RL4F02A/RE4F02A Accumulator.....	1	
93937.....	Piston, RL4F02A/RE4F02A Accumulator.....	1	
93964.....	Piston, RL4F02A/RE4F02A Low (Uses D-Ring On Outer Seal).....	1	
93964A.....	Piston, RL4F02A/RE4F02A Low (Uses Lip Seal On Outer Seal).....	1	
93965.....	Piston, RL4F02A/RE4F02A High (D-Ring Type Outer Seal).....	1	
93965A.....	Piston, RL4F02A/RE4F02A High (Lip Seal Type Outer Seal).....	1	
93966.....	Piston, RL4F02A/RE4F02A Reverse Clutch (With 16 Spring Pockets).....	1	
93966A.....	Piston, RL4F02A/RE4F02A Reverse Clutch (With 20 Spring Pockets).....	1	
93967.....	Piston, RL4F02A/RE4F02A Low/Reverse Clutch.....	1	
93974.....	Spring, RL4F02A/RE4F02A Low Clutch Return.....	1	
93975.....	Spring, RL4F02A/RE4F02A High Clutch Return.....	1	
93976.....	Spring, RL4F02A/RE4F02A Reverse Clutch Return.....	1	
93977.....	Spring, RL4F02A/RE4F02A Low/Reverse Clutch Return.....	1	
93984.....	Retainer, RL4F02A/RE4F02A Low Clutch Spring.....	1	
93985.....	Retainer, RL4F02A/RE4F02A High Clutch Spring.....	1	
93986.....	Retainer, RL4F02A/RE4F02A Reverse Clutch Spring (3.815"OD) Fits The Spring With ..... 16 Spring Pockets.....	1	
93986A.....	Retainer, RL4F02A/RE4F02A Reverse Clutch Spring (3.575"OD) Fits The Spring With ..... 20 Spring Pockets.....	1	
93987.....	Retainer, RL4F02A/RE4F02A Low/Reverse Clutch Spring.....	1	
93991.....	Linkage, RL4F02A/RE4F02A Internal With Park Rod.....	1	
93992.....	Shift Lever, RL4F02A/RE4F02A External (1 Pin, 1 Hole) Maxima.....	1	
93992-3.....	Roll Pin, RL4F02A/RE4F02A Holds External Shift Lever To Case.....	1	
93992A.....	Shift Lever, RL4F02A/RE4F02A External (1 Pin On Each End) Maxima.....	1	
93995.....	Park Pawl Assembly, RL4F02A/RE4F02A.....	1	31898-21X00
93996.....	Cooler Line Fitting, RL4F02A/RE4F02A.....	1	31502-21X04
93999.....	Lube Tube, RL4F02A/RE4F02A For Differential.....	1	

